

PCTWORLD INTELLECTUAL
PROPERTY ORGANIZATION
Internat

INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)



(51) International Patent Classification 6 :

A61F 13/15

A1

WO 9602217A1

(43) International Publication Date: 1 February 1996 (01.02.96)

(21) International Application Number: PCT/US95/07655

(22) International Filing Date: 16 June 1995 (16.06.95)

(30) Priority Data:

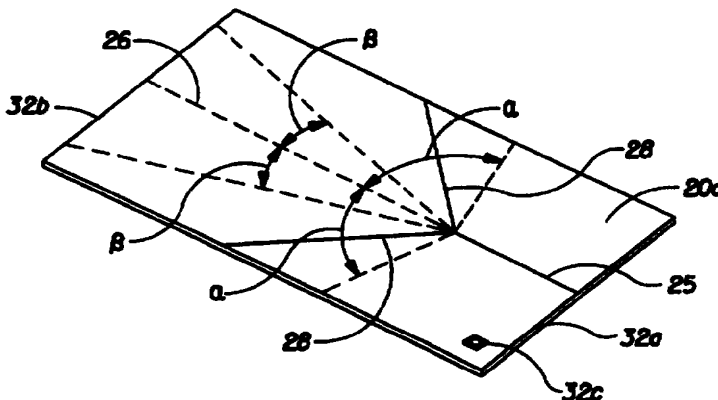
08/276,239

18 July 1994 (18.07.94)

US

(71) Applicant: THE PROCTER & GAMBLE COMPANY
[US/US]; One Procter & Gamble Plaza, Cincinnati, OH
45202 (US).(72) Inventors: VISSCHER, Ronald, Bosman; 829 Kingfisher,
Cincinnati, OH 45246 (US). BUELL, Kenneth, Barclay;
218 Brocdorf Drive, Cincinnati, OH 45215 (US). OSBORN,
Thomas, Ward, III; 400 Deanview Drive, Cincinnati, OH
45224 (US).(74) Agents: REED, T., David et al.; The Procter & Gamble
Company, 5299 Spring Grove Avenue, Cincinnati, OH
45217 (US).(81) Designated States: AM, AU, BB, BG, BR, BY, CA, CN, CZ,
FI, HU, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LV, MD,
MG, MN, MX, NO, NZ, PL, RO, RU, SG, SI, SK, TJ, TT,
UA, UZ, VN, European patent (AT, BE, CH, DE, DK, ES,
FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent
(BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD,
TG), ARIPO patent (KE, MW, SD, SZ, UG).**Published***With international search report.**Before the expiration of the time limit for amending the
claims and to be republished in the event of the receipt of
amendments.*

(54) Title: PRE-FOLDED ABSORBENT ARTICLES HAVING IMPROVED FIT

**(57) Abstract**

The present invention relates to absorbent articles comprising a plurality of bend lines which are predisposed on either or both ends of the article to bend upon encountering the lateral compressive forces caused by the thighs of the wearer, the bend lines comprising, a main rear bend line centrally and longitudinally disposed on the article beginning at a point about one-eighth to about one-half of the distance away from the front edge and extending toward the back edge of the article; a main front bend line or lines centrally and longitudinally disposed on the article beginning about the front edge and extending up to the beginning point of the main rear fold line, or comprising two parallel fold lines longitudinally disposed on the article beginning at about the front edge and extending to about the beginning of the main rear bend line, or comprising two parallel bend lines longitudinally disposed on the article beginning at about the front edge and extending for about one-fourth to about two-thirds of the full length of the article from the front edge; and two rearwardly diverging bend lines starting at about the beginning point of the main rear fold line, the rearwardly diverging fold lines extending toward each side of the longitudinal edges of the article, the rearwardly diverging bend lines each forming an angle with the longitudinal centerline of from about 10° to about 80°; wherein the body facing surface is "V" or "U" shaped in the front region and is inverted "V" or "U" shaped in the rear region of the article.

FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AT	Austria	GB	United Kingdom	MR	Mauritania
AU	Australia	GE	Georgia	MW	Malawi
BB	Barbados	GN	Guinea	NE	Niger
BE	Belgium	GR	Greece	NL	Netherlands
BF	Burkina Faso	HU	Hungary	NO	Norway
BG	Bulgaria	IE	Ireland	NZ	New Zealand
BJ	Benin	IT	Italy	PL	Poland
BR	Brazil	JP	Japan	PT	Portugal
BY	Belarus	KE	Kenya	RO	Romania
CA	Canada	KG	Kyrgyzstan	RU	Russian Federation
CF	Central African Republic	KP	Democratic People's Republic of Korea	SD	Sudan
CG	Congo	KR	Republic of Korea	SE	Sweden
CH	Switzerland	KZ	Kazakhstan	SI	Slovenia
CI	Côte d'Ivoire	LI	Liechtenstein	SK	Slovakia
CM	Cameroon	LK	Sri Lanka	SN	Senegal
CN	China	LU	Luxembourg	TD	Chad
CS	Czechoslovakia	LV	Latvia	TG	Togo
CZ	Czech Republic	MC	Monaco	TJ	Tajikistan
DE	Germany	MD	Republic of Moldova	TT	Trinidad and Tobago
DK	Denmark	MG	Madagascar	UA	Ukraine
ES	Spain	ML	Mali	US	United States of America
FI	Finland	MN	Mongolia	UZ	Uzbekistan
FR	France			VN	Viet Nam
GA	Gabon				

PRE-FOLDED ABSORBENT ARTICLES HAVING IMPROVED FIT

5

TECHNICAL FIELD

The present invention relates to absorbent articles having a plurality of bend lines, specifically female sanitary napkins. Particularly
10 the present invention relates to sanitary napkins offering enhanced fit and potentially reduced leakage through a distinct pattern of embossed channels, folds, or creases which are activated through compression by the thighs of the wearer to generate a specific pad configuration.

BACKGROUND OF THE INVENTION

15 With respect to sanitary napkins, at least three general classes of design exists. One such design includes those sanitary napkins which are generally cupped or boat-shaped and which are intended to catch menses as it runs or drips from the vaginal orifice. Sanitary napkins of this class are disclosed in U.S. Pat. No. 4, 655,759, entitled "Reduced
20 Leakage Menstrual Pad With Built-in Fold Lines", Romans-Hess et al., issued on April 7, 1987.

A second class of design includes those that are raised upwardly or humped in their medial portions so to be near or in contact with the pudendal region when worn. Sanitary napkins of this class are
25 disclosed in U.S. Pat. No. 4,701,177, entitled "Three-Dimensional Shaped Feminine Pad With Narrow, Absorbent Center and Winged Edges", Ellis et al., issued on Oct. 20, 1987.

The third class of sanitary napkin design includes those that are not predisposed to have a trough or a hump shape when worn, but
30 instead have a more or less rope-like shape when worn. Such sanitary napkins typically have a fluff pulp absorbent core surrounded by flexible outer wraps. When the sanitary napkin is subjected to compressive forces from the wearer's thighs, the fluff pulp core simply compacts or bunches into an arbitrary, but generally rope-like shape. Sanitary
35 napkins of this class are disclosed in U.S. Pat. No. 4,687,478, entitled "Shaped Sanitary Napkin With Flaps", Van Tilburg, issued on Aug. 18, 1987. Attempts have been made to prevent the bunching effect of

- 2 -

such compaction type sanitary napkins by providing them with a form-retaining member. Such sanitary napkins are disclosed in U.S. Pat. No. 4,195,634, entitled "Sanitary Napkin with Resilient Stiffening Means", DiSalvo et al., issued on April 1, 1980.

5 All of the above references are herein incorporated by reference in their entirety.

10 While the sanitary napkins and other devices discussed above do provide some measure of success in absorbing and containing body exudates, they fail to provide a sanitary napkin which closely conforms to and fits the cross-sectional outline of the pudendal region as soon as applied without requiring the usual bending, twisting or other adjustments or manipulations. Also, they fail to provide a sanitary napkin which will always retain such conformity simply due to its reformable and resilient characteristics.

15 Therefore, the object of the present invention is to provide an absorbent article which closely conforms to and fits the cross-sectional outline of the external surfaces of the pudendal region.

20 Therefore, the object of the present invention is to provide an absorbent article, preferably an ultra thin napkin for panties, with a plurality of bend lines (i.e., embossed channels, folds and/or creases), with a body facing surface wherein the body facing surface has both a convex upward configuration and a convex downward configuration when the napkin is subjected to the lateral compressive forces of the wearer's thighs. Preferably the absorbent article has a plurality of predisposed bend regions.

25 Another object of the present invention is to provide an absorbent article, preferably an ultra thin napkin, with a plurality of bend lines (i.e., embossed channels, folds and/or creases), with a body facing surface, wherein the body facing surface is "V" or "U" shaped in the front region and inverted "V" or "U" shaped in the rear region when the napkin is subjected to the lateral compressive forces of the wearer's thighs. Preferably the absorbent article has a plurality of pre-established bend lines, has a uniform thickness of from about 1mm to about 13mm, preferably from about 2mm to about 8mm and is substantially rectangular, with rounded corners.

SUMMARY OF THE INVENTION

- 3 -

The present invention relates to a sanitary absorbent article, i.e., a sanitary napkin and/or a liner for panties, which is structurally predisposed to form a transverse flexure line which relieves and controls the stress of upward rear folding and downward frontal cupping.

Specifically the present invention relates to absorbent articles comprising:

- A. a liquid pervious topsheet;
- B. a liquid impervious backsheet joined with the topsheet;
- C. an absorbent element between the topsheet and the backsheet;

wherein the article has a body surface, a garment surface, a front edge, a back edge, two longitudinal edges, a longitudinal centerline within the plane of the sanitary napkin which is aligned with a vertical plane which bisects a standing wearer into left and right halves when the article is worn, and wherein the article has a plurality of bend lines which are predisposed to form a different configuration with the lateral compressive forces caused by the thighs of the wearer, the bend lines comprising:

a main rear bend line centrally and longitudinally disposed on the article beginning at a point about one-eighth to about one-half, preferably about 2" or one-fourth to about one-half, more preferably about one-third to about one-half, of the distance away from the front edge and extending toward the back edge of the article, preferably extending at least about two-thirds of the way or more from the front edge to the back edge of the article;

a main front bend line or lines centrally and longitudinally disposed on the article beginning at about the front edge and extending up to about the beginning point of the main rear bend line, or comprising two parallel fold lines longitudinally disposed on the article beginning at about the front edge and extending to about the beginning of the main rear bend line, or comprising two parallel bend lines longitudinally disposed on the article beginning at about the front edge and extending for about one-fourth to about two-thirds of the full length of the article from the front edge; and

- 4 -

two rearwardly diverging bend lines starting at about the beginning point of the main rear fold line, the rearwardly diverging bend lines extending toward each side of the longitudinal edges of the article, the rearwardly diverging bend lines each forming an angle with the longitudinal centerline of from about 10° to about 80°, preferably from about 15° to about 60°, more preferably from about 20° to about 45°; and wherein the main rear bend line is folded outwardly so that the portions of the garment surface on opposite sides of the main rear bend line are brought closer together; and the main front bend line or lines and the two rearwardly diverging bend lines are folded inwardly so that the portions of the body surface on opposite sides of the main front bend line and the two rearwardly diverging bend lines are brought closer together. Preferably, the article has an indicia located on the body surface side of the article (described hereinafter) toward the front edge.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a plain view of the sanitary napkin 20 of the present invention in its flat out state with the body-contacting surface, 20a, oriented towards the viewer.

FIG. 2 is a cross-sectional view of the sanitary napkin 20 taken along line 2-2 of FIG. 1.

FIG. 3 is a plain view of the sanitary napkin with the bend lines illustrated.

FIG. 4 is a plain view of the sanitary napkin with the bend lines illustrated.

FIG. 5 is a perspective view of the pad under lateral compression to show the configuration formed by the pad.

FIG. 6 is a perspective view of the pad under lateral compression to show the configuration formed by the pad.

DETAILED DESCRIPTION

Articles of the present invention can be made by constituents which are well known in the art. Also, methods and apparatus for assembling catamenials are also known in the art. Not intending to be limiting, the following exemplifies the articles of the present invention.

The present invention relates to a sanitary absorbent article, i.e., a sanitary napkin and/or a liner for panties, which is structurally predisposed to form a transverse flexure line which relieves and

- 5 -

controls the stress of upward rear folding and downward frontal cupping.

Specifically the present invention relates to absorbent articles comprising:

- 5 A. a liquid pervious topsheet;
- B. a liquid impervious backsheet joined with the
 topsheet;
- C. an absorbent element between the topsheet and the
 backsheet;

10 wherein the article has a body surface, a garment surface, a front edge, a back edge, two longitudinal edges, a longitudinal centerline within the plane of the sanitary napkin which is aligned with a vertical plane which bisects a standing wearer into left and right halves when the article is worn, and wherein the article has a plurality of bend lines which are
15 predisposed to form a different configuration with the lateral compressive forces caused by the thighs of the wearer, the bend lines comprising:

- 20 a main rear bend line centrally and longitudinally disposed on the article beginning at a point about one-eighth to about one-half, preferably about 2" or one-fourth to about one-half, more preferably about one-third to about one-half, of the distance away from the front edge and extending toward the back edge of the article, preferably extending at least about two-thirds of the way or more from the front edge to the back edge of the article;
- 25 a main front bend line or lines centrally and longitudinally disposed on the article beginning at about the front edge and extending up to about the beginning point of the main rear bend line, or comprising two parallel fold lines longitudinally disposed on the article beginning at about the front edge and extending to
30 about the beginning of the main rear bend line, or comprising two parallel bend lines longitudinally disposed on the article beginning at about the front edge and extending for about one-fourth to about two-thirds of the full length of the article from the front edge; and
- 35 two rearwardly diverging bend lines starting at about the beginning point of the main rear fold line, the rearwardly diverging bend lines extending toward each side of the

- 6 -

longitudinal edges of the article, the rearwardly diverging bend lines each forming an angle with the longitudinal centerline of from about 10° to about 80°, preferably from about 15° to about 60°, more preferably from about 20° to about 45°; and

- 5 wherein the main rear bend line is folded outwardly so that the portions of the garment surface on opposite sides of the main rear bend line are brought closer together; and the main front bend line or lines and the two rearwardly diverging bend lines are folded inwardly so that the portions of the body surface on opposite sides of the main front bend
10 line and the two rearwardly diverging bend lines are brought closer together. Preferably, the article has an indicia located on the body surface side of the article (described hereinafter) toward the front edge.

As used herein, the term "absorbent article" refers to devices which absorb and contain body exudates, and, more specifically, refers
15 to devices which are placed against or in proximity to the body of the wearer to absorb and contain the various exudates discharged from the body. A "unitary" absorbent article refers to absorbent articles which are formed of separate parts united together to form a coordinated entity so that they do not require separate manipulative parts like a
20 separate holder and pad. A preferred embodiment of a unitary disposable absorbent article of the present invention is the catamenial pad, sanitary napkin 20, shown in Figure 1. As used herein, the term "sanitary napkin" refers to an absorbent article which is worn by females adjacent to the pudendal region, generally external to the
25 urogenital region, and which is intended to absorb and contain menstrual fluids and other vaginal discharges from the wearer's body (e.g., blood, menses, and urine). As used herein, the term "pudendal" refers to the externally visible female genitalia. It should be understood, however, that the present invention is also applicable to other feminine
30 hygiene or catamenial pads such as pantliners, or other absorbent articles such as incontinence pads, and the like.

Figure 1 is a plain view of the sanitary napkin 20 of the present invention in its planar state with portions of the structure being cut-away to more clearly show the construction of the sanitary napkin 20
35 and with the portion of the sanitary napkin 20 which faces or contacts the wearer, oriented towards the viewer. As shown in Figure 1, the sanitary napkin 20 preferably comprises a liquid pervious topsheet 22, a

- 7 -

liquid impervious backsheet 23 joined with the topsheet 22, an absorbent core 24 positioned between the topsheet 22 and the backsheet 23.

5 The sanitary napkin 20 has two surfaces, a body-contacting surface or "body surface" 20a and a garment surface 20b. The sanitary napkin 20 is shown in Figure 1, Figure 3, and Figure 4, as viewed from its body contacting surface 20a. The body contacting surface 20a is intended to be worn adjacent to the body of the wearer while the garment surface 20b is on the opposite side and is intended to be placed adjacent to the wearer's undergarments when the sanitary napkin 20 is worn. The sanitary napkin 20 has two centerlines, a longitudinal centerline L and a transverse centerline T. The term "longitudinal", as used herein, refers to a line, axis or direction in the plane of the sanitary napkin 20 that is generally aligned with (e.g., approximately parallel to) a vertical plane which bisects a standing wearer into left and right body halves when the sanitary napkin 20 is worn. The terms "transverse" or "lateral" as used herein, are interchangeable, and refer to a line, axis or direction which lies in the plane of the sanitary napkin 20 that is generally perpendicular to the longitudinal direction.

Figure 1 also shows that the sanitary napkin 20 has a periphery 30, which is defined by the outer edges of the sanitary napkin 20 in which the longitudinal edges are designated 31 and the end edges are designated 32, the front edge being 32a and the back edge being 32b. An indicia 32c is located on the body surface 20a in the area anywhere from the front edge to one-fourth of the length of the article away from the front edge. The indicia 32c is any type of marking or designation (i.e. any small shape or design allows the wearer to know which end edge is the front edge so that they can properly position the article initially and properly wear the article.

While the topsheet, the backsheet, and the absorbent core may be assembled in a variety of well known configurations (including so called "tube" products or side flap products), preferred sanitary napkin configurations are described generally in U.S. Patent 4,950,264, "Thin, Flexible Sanitary Napkin," Osborn, issued on August 21, 1990; U.S. Patent 4,425,130, "Compound Sanitary Napkin," DesMarais, issued on January 10, 1984; U.S. Patent 4,321,924, "Bordered Disposable

- 8 -

Absorbent Article," Ahr, issued on March 30, 1982; U.S. Patent 4,589,876, "Shaped Sanitary Napkin With Flaps", Van Tilburg, issued on August 18, 1987. Each of these patents are incorporated herein by reference.

5 Figure 1 shows a preferred embodiment of the sanitary napkin 20 in which the topsheet 22 and the backsheet 23 have length and width dimensions generally larger than those of the absorbent core 24. The topsheet 22 and the backsheet 23 extend beyond the edges of the absorbent core 24 to thereby form not only portions of the periphery
10 but also side flaps or wings 34.

Figure 2 is a cross-sectional view of the sanitary napkin 20 taken along section line 2-2 of Figure 1. Figure 2 shows the secondary topsheet 27, just below the topsheet 22. The wing 34 is an extension of the topsheet 22. The fastening means 36 together with the release
15 liner 37 maintains the article in place so that it can perform its intended function.

Figure 3 and Figure 4 are also plain views of the sanitary napkin 20 of the present invention with the portion of the sanitary napkin 20 which faces or contacts the wearer, oriented toward the viewer. The
20 main front bend line 25 begins at the front edge 32a and extends to about the beginning point of the main rear bend line 26. The two rearwardly diverging bend lines 28 also begin at about the beginning point of the main rear fold line 26, extending towards the back edge 32b. The rearwardly diverging bend lines 28 each form an angle with
25 the longitudinal centerline L of from about 10° , the angle represented by β , to about 80° , the angle represented by α , in Figures 3 and 4.

Figure 4 represents a sanitary napkin 20 where the main front bend line 25 comprises two parallel fold lines longitudinally disposed on the article.

30 Figure 5 and Figure 6 are side views of a preferred folded sanitary napkin 20, which is 8 inches long with rounded corners wherein β is approximately 20° .

The topsheet 22 is compliant, soft feeling, and non-irritating to the wearer's skin. Further, the topsheet 22 is liquid pervious permitting
35 liquids (e.g., menses and/or urine) to readily penetrate through its thickness. A suitable topsheet 22 is manufactured from a wide range of materials such as woven and nonwoven materials, polymeric

- 9 -

materials such as apertured formed thermoplastic films, apertured plastic films, apertured hydroformed thermoplastic films; reticulated thermoplastic films; and thermoplastic scrims, porous films, reticulated foams, etc. Suitable woven and nonwoven materials can be comprised
5 of natural fibers (e.g., wood or cotton fibers), synthetic fibers (e.g., polymeric fibers such as polyester, polypropylene, or polyethylene fibers) or from a combination of natural and synthetic fibers. The preferred topsheets of the present invention are described in detail in U.S. Patent No. 4,342,314 entitled "Resilient Plastic Web Exhibiting
10 Fiber-Like Properties," Radel et al., issued on August 3, 1982, which is herein incorporated by reference in its entirety, especially column 4, line 41 to column 6, line 44. The preferred method of making the topsheets of the present invention is disclosed in U.S. Pat. No. 4,637,819, Ouellette et al., issued on Jan. 20, 1987, which is herein incorporated
15 by reference.

The preferred apertured topsheets of the present invention are pervious to body exudates and yet are non-absorbent and have a reduced tendency to allow liquids to pass back through and rewet the wearer's skin. Thus, the surface of the apertured topsheet which is in
20 contact with the body remains dry, thereby reducing body soiling and creating a more comfortable feel for the wearer.

Other formed films are described in U.S. Patent 3,929,135, entitled "Absorptive Structures Having Tapered Capillaries," Thompson, issued on December 30, 1975; U.S. Patent 4,324,246 entitled
25 "Disposable Absorbent Article Having A Stain Resistant Topsheet", Mullane, et al., issued on April 13, 1982; U.S. Patent 4,463,045 entitled "Macroscopically Expanded Three-Dimensional Plastic Web Exhibiting Non-Glossy Visible Surface and Cloth-Like Tactile Impression", Ahr et al., issued on July 31, 1984; and U.S. 5,006,394
30 "Multilayer Polymeric Film", Baird, issued on April 9, 1991. Each of these patents are incorporated herein by reference in their entirety. Other preferred topsheets for the present invention are the formed film described in one or more of the above patents and marketed on sanitary napkins by The Procter & Gamble Company of Cincinnati, Ohio as "DRI-
35 WEAVE".

In a preferred embodiment of the present invention, the body surface of the topsheet is hydrophilic so as to help liquid to transfer

- 10 -

through the topsheet faster than if the body surface was not hydrophilic. This will diminish the likelihood that menstrual fluid and perspiration will flow off the topsheet rather than flowing into and being absorbed by the absorbent core. In a preferred embodiment, surfactant is incorporated into the polymeric materials of the formed film topsheet such as is described in U.S. Patent Application Serial No. 07/794,745, "Absorbent Article Having A Nonwoven and Apertured Film Coversheet," Aziz, et al., filed on November 19, 1991, which is incorporated herein by reference in its entirety.

Alternatively, the body surface of the topsheet can be made hydrophilic by treating it with a surfactant such as is described in the above referenced U.S. 4,950,254, incorporated herein by reference.

The absorbent core 24 may be any absorbent means which is capable of absorbing or retaining liquids (e.g., menses and/or urine). The absorbent core 24 may be manufactured in a wide variety of sizes and shapes (e.g., rectangular, oval, hourglass, asymmetric, etc.) and from a wide variety of liquid-absorbent materials commonly used in sanitary napkins and other absorbent articles such as comminuted wood pulp which is generally referred to as airfelt. Examples of other suitable absorbent materials include creped cellulose wadding; meltblown polymers including conform; chemically stiffened, modified or cross-linked cellulosic fibers; synthetic fibers such as crimped polyester fibers; peat moss; tissue including tissue wraps and tissue laminates; absorbent foams; absorbent sponges; superabsorbent polymers; absorbent gelling materials; or any equivalent material or combinations of materials, or mixtures of these. The configuration and construction of the absorbent core may also be varied (e.g., the absorbent core may have varying caliper zones) (e.g., profiled so as to be thicker in the center), hydrophilic gradients, superabsorbent gradients, or lower density and lower average basis weight acquisition zones; or may comprise one or more layers or structures. The total absorbent capacity of the absorbent core should, however, be compatible with the design loading and the intended use of the sanitary napkin. Further, the size and absorbent capacity of the absorbent core may be varied to accommodate different uses such as incontinence pads, pantliners, regular sanitary napkins, or overnight sanitary napkins. Preferably the

- 11 -

absorbent articles of the present invention are sanitary napkins which are uniform in thickness.

Exemplary absorbent structures for use as the absorbent core of the present invention are described in U.S. Patent 4,950,264 entitled
5 "Thin, Flexible Sanitary Napkin", Osborn, issued on August 21, 1990; U.S. Pat. No. 4,610,678, entitled "High-Density Absorbent Structures", Weisman et al., issued Sept. 9, 1986; U.S. Pat. No. 4,834,735, entitled
"High Density Absorbent Members Having Lower Density and Lower
Basis Weight Acquisition Zones", Alemany et al., issued on May 30,
10 1989; European Patent Application No. 198,683, P&G, Duenk, et al., published on October 22, 1986, all of which are incorporated herein by reference in their entirety.

The backsheet 23 and the topsheet 22 are positioned adjacent the garment surface 20b and the body surface 20a, respectively, of the
15 absorbent core 24 and are preferably joined thereto and to each other by attachment means (not shown) such as those well known in the art. For example, the backsheet 23 and/or the topsheet 22 may be secured to the absorbent core 24 or to each other by a uniform continuous layer of adhesive, a patterned layer of adhesive, or an array of separate lines,
20 spirals, or spots of adhesive. Adhesives which have been found to be satisfactory are manufactured by H. B. Fuller Company of St. Paul, Minnesota under the designation HL-1258 or H-2031. The attachment means will preferably comprise an open pattern network of filaments of adhesive as is disclosed in U.S. Patent 4,573,986 entitled "Disposable
25 Waste-Containment Garment", which issued to Minetola, et al. on March 4, 1986, and which is incorporated herein by reference. An exemplary attachment means of an open pattern network of filaments comprises several lines of adhesive filaments swirled into a spiral pattern such as illustrated by the apparatus and method shown in U.S.
30 Patent 3,911,173 issued to Sprague, Jr. on October 7, 1975; U.S. Patent 4,785,996 issued to Zieker, et al. on November 22, 1978; and U.S. Patent 4,842,666 issued to Werenicz on June 27, 1989. Each of these patents are incorporated herein by reference in their entirety. Alternatively, the attachment means may comprise heat bonds,
35 pressure bonds, ultrasonic bonds, dynamic mechanical bonds, or any other suitable attachment means or combinations of these attachment means as are known in the art.

- 12 -

The backsheet 23 is impervious to liquids (e.g., menses and/or urine) and is preferably manufactured from a thin plastic film, although other flexible liquid impervious materials may also be used. As used herein, the term "flexible" refers to materials which are compliant and will readily conform to the general shape and contours of the human body. The backsheet 23 prevents the exudates absorbed and contained in the absorbent core 24 from wetting articles which contact the sanitary napkin 20 such as pants, pajamas and undergarments. The backsheet 23 may thus comprise a woven or nonwoven material, polymeric films such as thermoplastic films of polyethylene or polypropylene, or composite materials such as a film-coated nonwoven material. Preferably, the backsheet is a polyethylene film having a thickness of from about 0.012 mm (0.5 mil) to about 0.051 mm (2.0 mils). Exemplary polyethylene films are manufactured by Clopay Corporation of Cincinnati, Ohio, under the designation P18-0401 and by Ethyl Corporation, Visqueen Division, of Terre Haute, Indiana, under the designation XP-39385. The backsheet is preferably embossed and/or matte finished to provide a more clothlike appearance. Further, the backsheet 23 may permit vapors to escape from the absorbent core 24 (i.e., breathable) while still preventing exudates from passing through the backsheet 23.

In use, the sanitary napkin 20 can be held in place by any support means, fastening means, or attachment means well-known for such purposes. Preferably, the sanitary napkin is placed in the user's undergarment or panty and secured thereto by a fastener such as an adhesive. The adhesive provides a means for securing the sanitary napkin in the crotch portion of the panty. Thus, a portion or all of the outer surface of the backsheet 23 is coated with adhesive. Any adhesive or glue used in the art for such purposes can be used for the adhesive herein, with pressure-sensitive adhesives being preferred. Suitable adhesives are Century A-305-IV manufactured by the Century Adhesives Corporation of Columbus, Ohio; and Instant Lock 34-2823 manufactured by the National Starch and Chemical Company of Bridgewater, NJ. Suitable adhesive fasteners are also described in U.S. Patent 4,917,697 incorporated herein by reference. Before the sanitary napkin is placed in use, the pressure-sensitive adhesive is typically covered with a removable release liner 37 in order to keep the adhesive

- 13 -

from drying out or adhering to a surface other than the crotch portion of the panty prior to use. Suitable release liners are also described in the above-referenced U.S. Patent 4,917,697. Any commercially available release liners commonly used for such purposes can be utilized
5 herein. Non-limiting examples of suitable release liners are BL30MG-A Silox E1/O and BL30MG-A Silox 4P/O both of which are manufactured by the Akrosil Corporation of Menasha, WI. The sanitary napkin 20 of the present invention is used by removing the release liner and thereafter placing the sanitary napkin in a panty so that the adhesive
10 contacts the panty. The adhesive maintains the sanitary napkin in its position within the panty during use.

In a preferred embodiment of the present invention, the sanitary napkin has two flaps 34 each of which are adjacent to and extend laterally from the side edge of the absorbent core. The flaps are
15 configured to drape over the edges of the wearer's panties in the crotch region so that the flaps are disposed between the edges of the wearer's panties and the thighs. The flaps serve three purposes. First, the flaps help to prevent soiling of the wearer's body and panties by menstrual fluid, preferably by forming a double wall barrier along the edges of the
20 panty. Second, the flaps are preferably provided with attachment means on their garment surface so that the flaps can be folded back under the panty and attached to the garment facing side of the panty. In this way, the flaps serve to keep the sanitary napkin properly positioned in the panty.

25 The flaps can be constructed of various materials including materials similar to the topsheet, backsheet, core, or combination of these materials, but preferably is constructed of the topsheet materials. Further, the flaps may be a separate element attached to the main body of the napkin or can comprise extensions of the topsheet and backsheet
30 (i.e., unitary). A number of sanitary napkins having flaps suitable or adaptable for use with the sanitary napkins of the present invention are disclosed in U.S. 4,687,478 entitled "Shaped Sanitary Napkin With Flaps", which issued to Van Tilburg on August 18, 1987; U.S. 4,589,876 entitled "Sanitary Napkin", which issued to Van Tilburg on
35 May 20, 1986; and U.S. 4,608,047, entitled "Sanitary Napkin Attachment Means", which issued to Mattingly on August 26, 1986, all of which are incorporated herein by reference in their entirety.

- 14 -

In a preferred embodiment of the present invention, an acquisition layer(s) 27 may be positioned between the topsheet and the absorbent core. The acquisition layer 27 may serve several functions including improving wicking of exudates over and into the absorbent core. There are several reasons why the improved wicking of exudates is important, including providing a more even distribution of the exudates throughout the absorbent core and allowing the sanitary napkin 20 to be made relatively thin. (The wicking referred to herein may encompass the transportation of liquids in one, two or all directions (i.e., in the x-y plane and/or in the z-direction). The acquisition layer may be comprised of several different materials including nonwoven or woven webs of synthetic fibers including polyester, polypropylene, or polyethylene; natural fibers including cotton or cellulose; blends of such fibers; or any equivalent materials or combinations of materials. Examples of sanitary napkins having an acquisition layer and a topsheet are more fully described in U.S. 4,950,264 issued to Osborn. All of the above references are incorporated herein by reference.

In a preferred embodiment, the acquisition layer may be joined with the topsheet by any of the conventional means for joining webs together, most preferably by fusion bonds.

While particular embodiments of the present invention have been illustrated and described, various other changes and modifications can be made without departing from the spirit and scope of the invention. Therefore the claims cover all such changes and modifications that are within the scope of this invention.

WHAT IS CLAIMED IS:

1. An absorbent article comprising a liquid pervious topsheet, a liquid impervious backsheet joined with the topsheet, an absorbent element between the topsheet and the backsheet wherein the article has a body surface, a garment surface, a front edge, a back edge, two longitudinal edges, a longitudinal centerline within the plane of the sanitary napkin which is aligned with a vertical plane which bisects a standing wearer into left and right halves when the article is worn, and wherein the article has a plurality of bend lines which are predisposed on either or both ends of the article to bend upon encountering the lateral compressive forces caused by the thighs of the wearer, the bend lines, on at least one end of the article, characterized in that:

(A) a main rear bend line centrally and longitudinally disposed on the article beginning at a point about one-eighth to one-half of the distance away from the front edge and extending toward the back edge of the article;

(B) a main front bend line or lines centrally and longitudinally disposed on the article beginning at the front edge and extending up to the beginning of the main rear bend line, or comprising two parallel fold lines longitudinally disposed on the article which begin at the front edge and extend to the beginning of the main rear bend line, or comprising two parallel bend lines longitudinally disposed on the article beginning at the front edge and extend from one-fourth to two-thirds of the full length of the article from the front edge; and

(C) two rearwardly diverging bend lines starting at the beginning of the main rear bend line, the rearwardly diverging bend lines extending toward each side of the longitudinal edges of the article, the rearwardly diverging bend lines each forming an angle with the longitudinal centerline from 10° to 80°; wherein the main rear bend line folds outwardly so that the portions of the garment surface on opposite sides of the main rear bend line are brought closer together; and the main front bend line or lines and the two rearwardly diverging bend lines fold inwardly so that the portions of the body surface on opposite sides of the main front bend line and the two rearwardly diverging bend lines are brought closer together.

2. The article of Claim 1 wherein the bend lines are pre-established fold lines.

3. The article of Claim 2 wherein the fold lines form a "V" or "U" shape with the main front bend line and an inverted "V" or "U" shape with the main rear bend line.

4. The article of Claim 2 wherein the main rear fold line begins at a point 2" or one-fourth to one-half of the distance away from the front edge and extends to the rear edge of the article; the main front fold line begins at the front edge and extends up to the beginning point of the main rear fold line; and wherein the two rearwardly diverging fold lines start at the beginning point of the main rear fold line, the rearwardly diverging fold lines each forming an angle with the longitudinal centerline of from about 15° to about 60°.
5. The article of Claim 2 wherein the main rear fold line begins at a point about one-third to about one-half of the distance away from the front edge and extends to about the rear edge of the article; the main front fold line begins at about the front edge and extends up to about the beginning point of the main rear fold line; and wherein the two rearwardly diverging fold lines start at about the beginning point of the main rear fold line, the rearwardly diverging fold lines each forming an angle with the longitudinal centerline of from about 15° to about 60°.
6. The article of either Claims 4 or Claim 5 wherein the main front fold line comprises two parallel fold lines.
7. The article of any one of Claims 4-6 wherein the rearwardly diverging fold lines each form an angle with the longitudinal centerline of from 20° to 45°.
8. The article of any one of the preceding claims wherein the thickness of the article is from 1mm to 13mm.
9. The article of any one of the preceding claims wherein the thickness of the article is uniform throughout its length.
10. The article of Claim 1 wherein the bend lines are pre-established embossed channels.

1/5

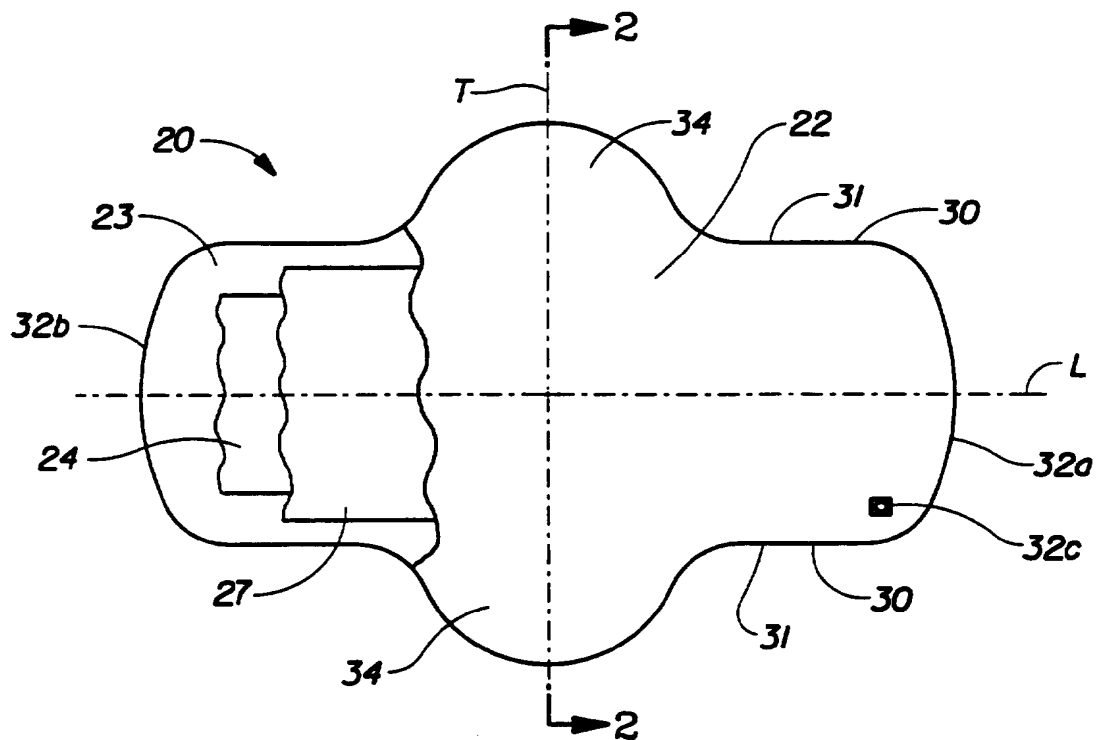


Fig. 1

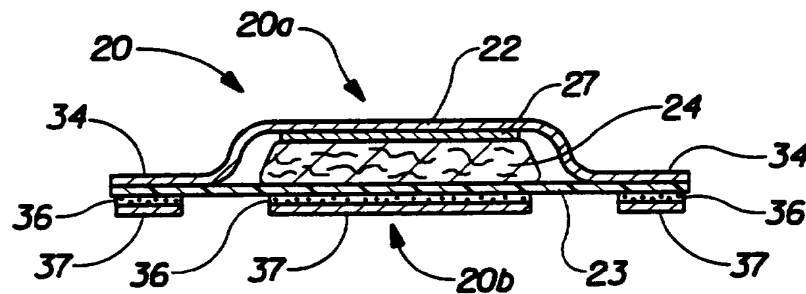


Fig. 2

2/5

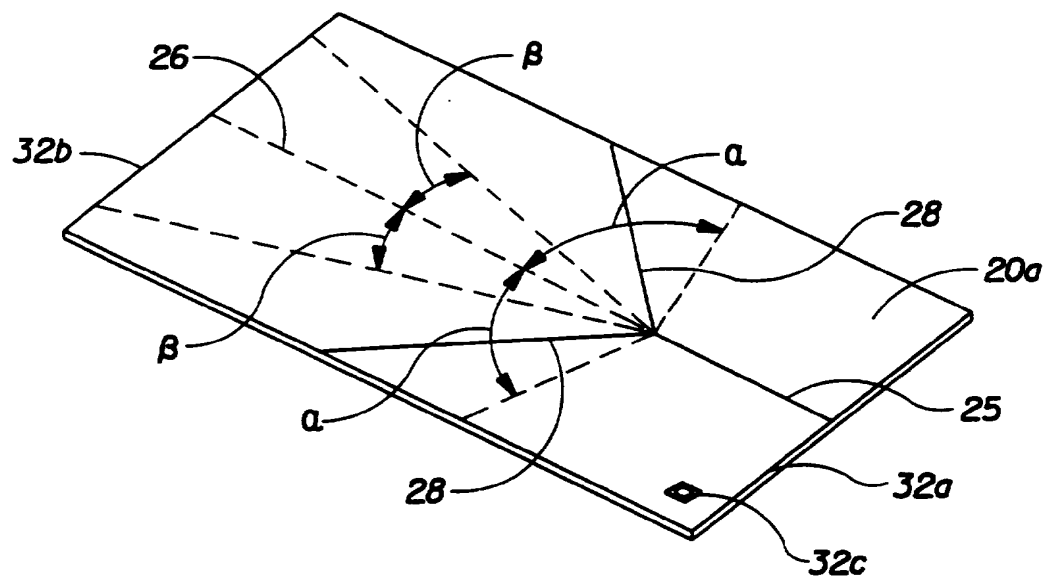


Fig. 3

3/5

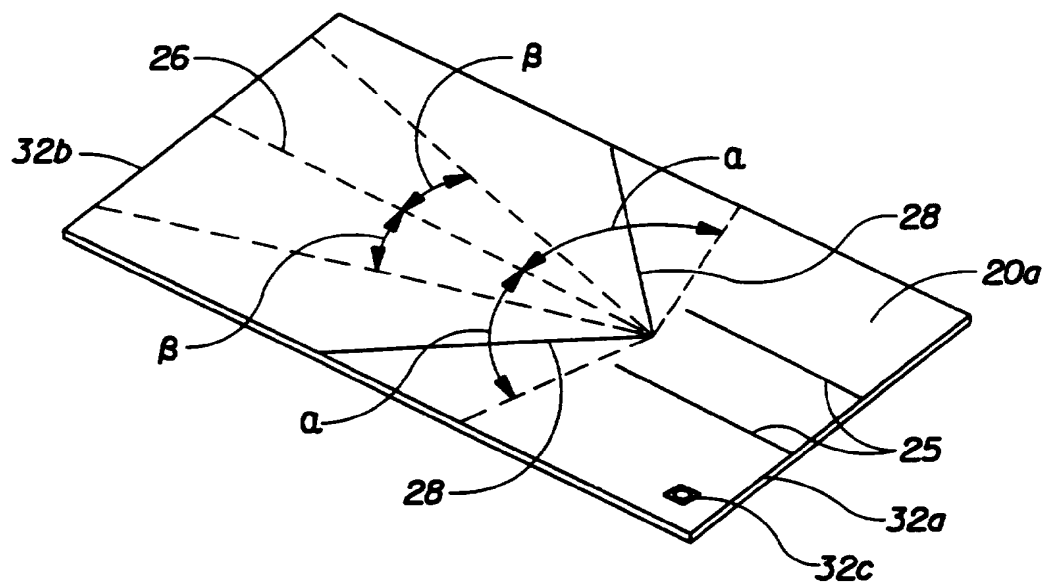


Fig. 4

4/5

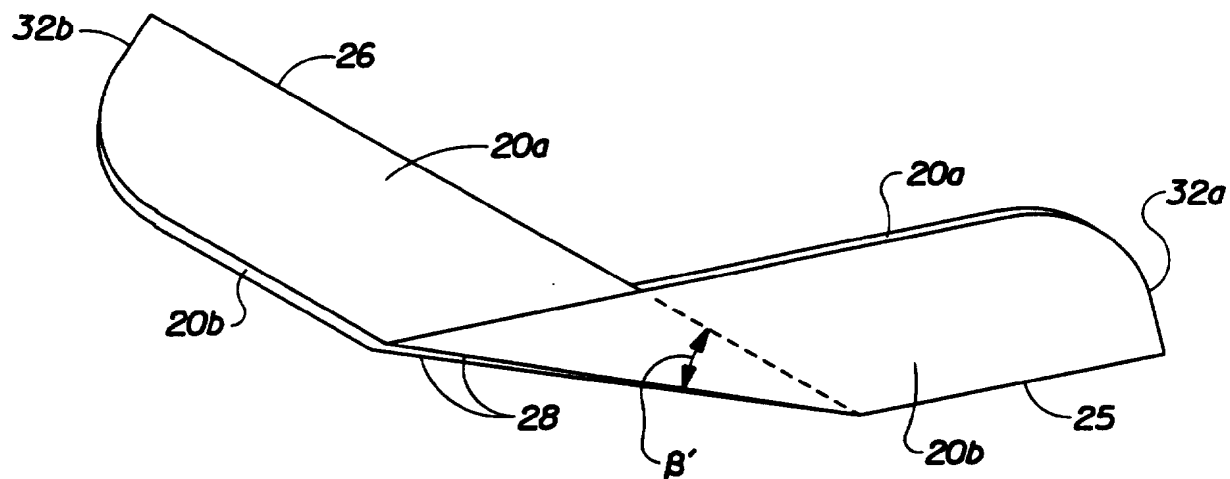


Fig. 5

5/5

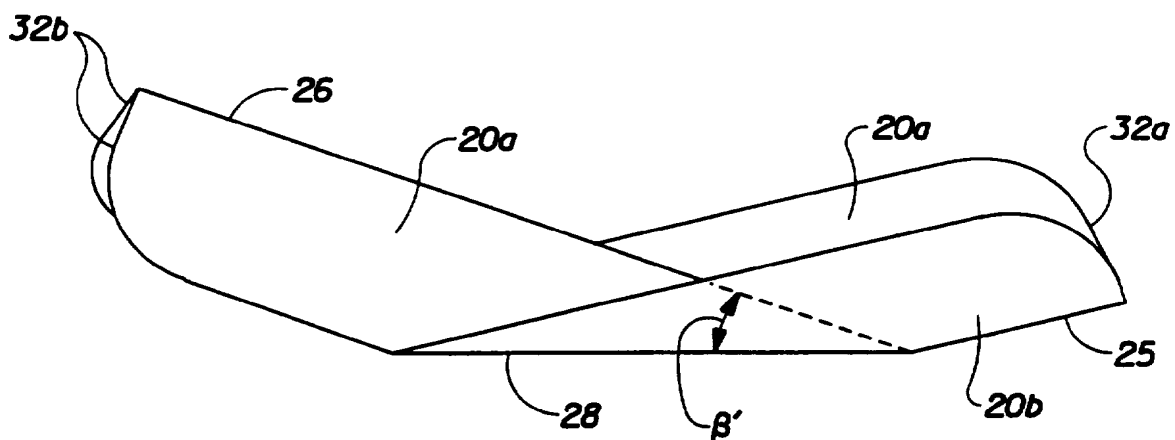


Fig. 6

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 95/07655

A. CLASSIFICATION OF SUBJECT MATTER
IPC 6 A61F13/15

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 6 A61F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US,A,4 067 336 (JOHNSON) 10 January 1978 see the whole document	1-5,7-10
Y	---	6
Y	US,A,4 327 732 (THINNES) 4 May 1982 see the whole document	6
X	---	1-5,7-10
X	US,A,4 182 334 (JOHNSON) 8 January 1980 see the whole document	1-10
X	---	1-10
A	EP,A,0 136 524 (ZENMI CO LTD) 10 April 1985 see the whole document	1-10

	EP,A,0 292 707 (KIMBERLY-CLARK CORPORATION) 30 November 1988 see the whole document	1-10

☐ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

* Special categories of cited documents :

- * "A" document defining the general state of the art which is not considered to be of particular relevance
- * "E" earlier document but published on or after the international filing date
- * "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- * "O" document referring to an oral disclosure, use, exhibition or other means
- * "P" document published prior to the international filing date but later than the priority date claimed

- * "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- * "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- * "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- * "&" document member of the same patent family

Date of the actual completion of the international search

22 November 1995

Date of mailing of the international search report

27. 11. 95

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2
NL - 2280 HV Rijswijk
Tel. (+ 31-70) 340-2040, Tx. 31 651 epo nl,
Fax: (+ 31-70) 340-3016

Authorized officer

Douskas, K

INTERNATIONAL SEARCH REPORT

International Application No
PCT/US 95/07655

Patent document cited in search report	Publication date	Patent family member(s)		Publication date
US-A-4067336	10-01-78	CA-A-	1057462	03-07-79
		GB-A-	1570544	02-07-80
		JP-C-	1237045	31-10-84
		JP-A-	53042489	17-04-78
		JP-B-	59010221	07-03-84
		US-A-	4182334	08-01-80

US-A-4327732	04-05-82	NONE		

US-A-4182334	08-01-80	US-A-	4067336	10-01-78
		CA-A-	1057462	03-07-79
		GB-A-	1570544	02-07-80
		JP-C-	1237045	31-10-84
		JP-A-	53042489	17-04-78
		JP-B-	59010221	07-03-84

EP-A-136524	10-04-85	JP-A-	60053144	26-03-85
		AU-B-	3236084	07-03-85

EP-A-292707	30-11-88	CA-A-	1297236	17-03-92
		JP-A-	63290565	28-11-88
		US-A-	4946454	07-08-90